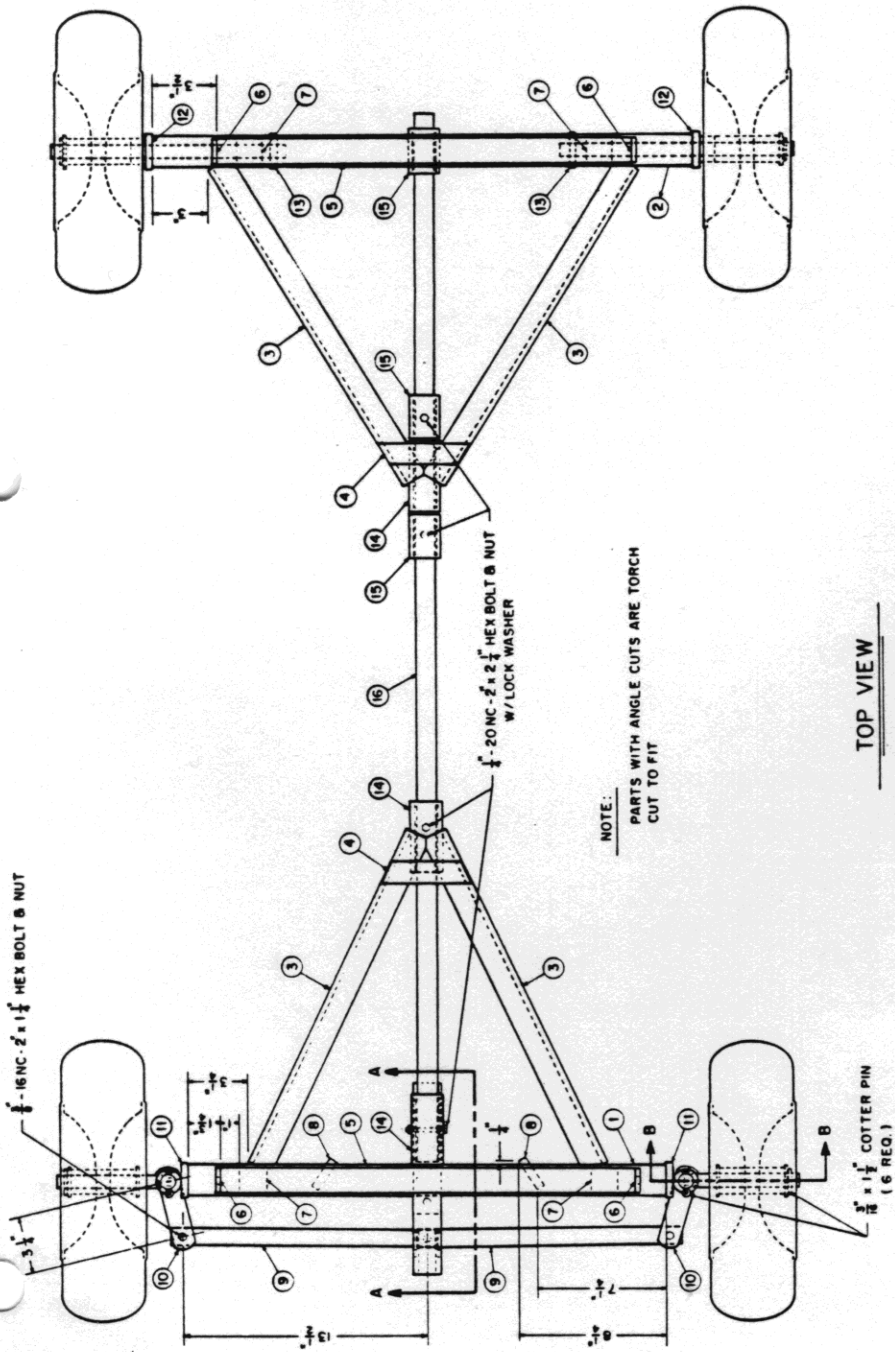


$\frac{1}{2}$ " - 16 NC - 2 x $1\frac{1}{2}$ " HEX BOLT & NUT



NOTE:
PARTS WITH ANGLE CUTS ARE TORCH CUT TO FIT

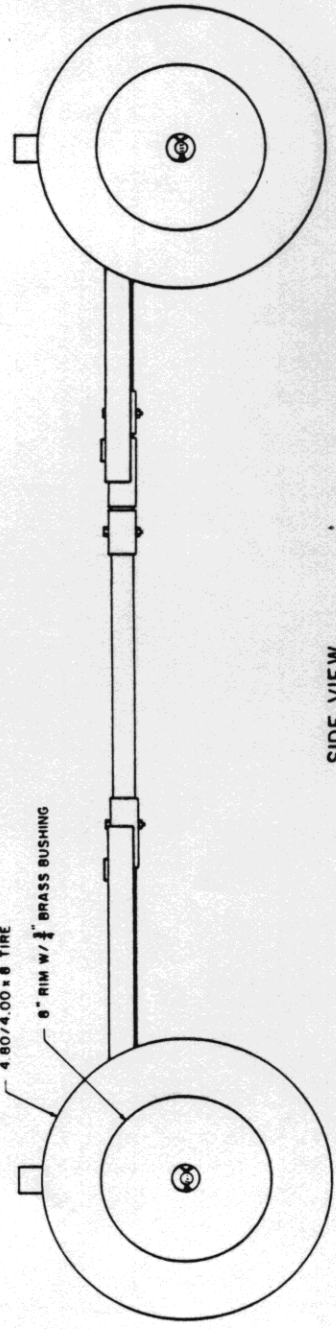
TOP VIEW



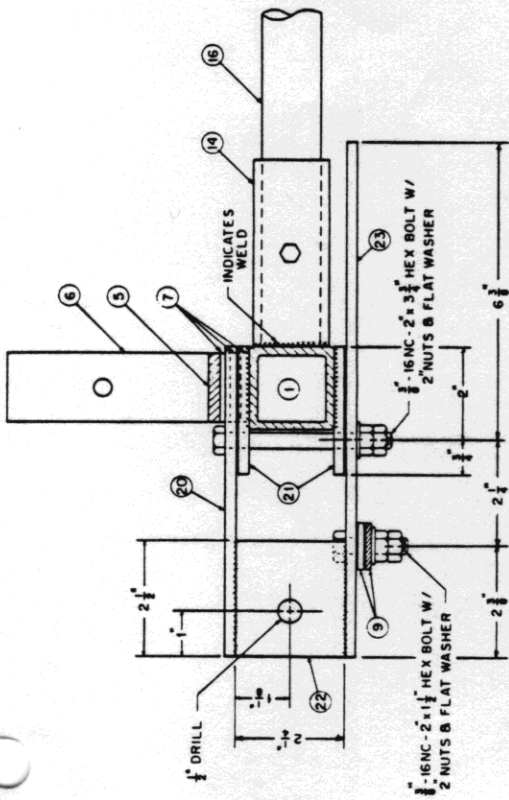
SIDE VIEW



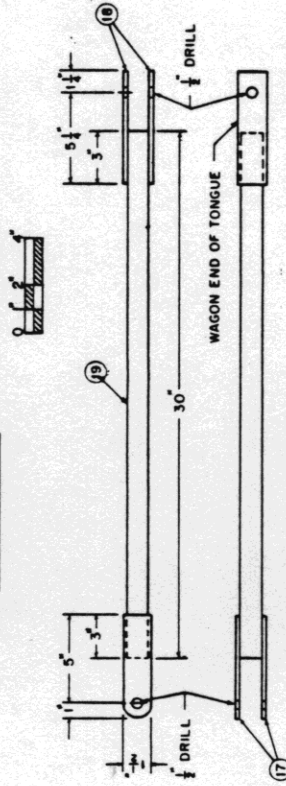
4 80/4.00 x 8 TIRE
6" RIM W/ $\frac{1}{4}$ " BRASS BUSHING



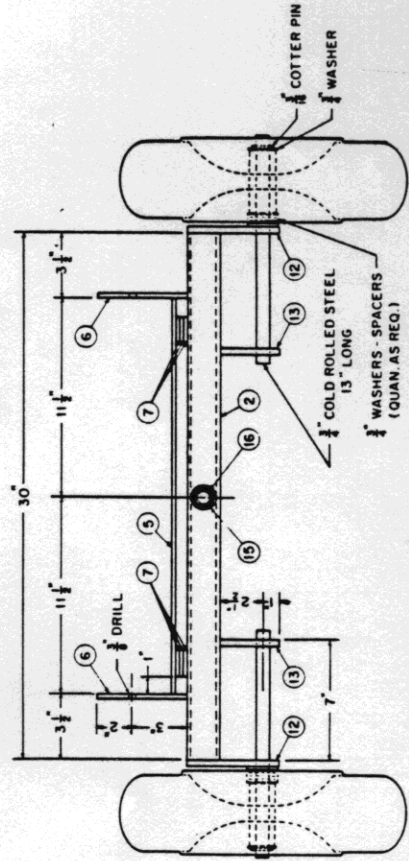
PT. NO.	MATERIAL	QUAN.
1	$1\frac{1}{2}$ " x $1\frac{1}{2}$ " x $\frac{1}{4}$ " 26' SQ STEEL TUBING	1
2	$1\frac{1}{2}$ " x $1\frac{1}{2}$ " x $\frac{1}{4}$ " 30' SQ STEEL TUBING	1
3	$1\frac{1}{2}$ " x $1\frac{1}{2}$ " x $\frac{1}{4}$ " 21" L-STEEL	4
4	$1\frac{1}{2}$ " x $1\frac{1}{2}$ " x 5" STRAP STEEL	2
5	$1\frac{1}{2}$ " x $1\frac{1}{2}$ " x 23" STRAP STEEL	2
6	$1\frac{1}{2}$ " x $1\frac{1}{2}$ " x 5" STRAP STEEL	4
7	$1\frac{1}{2}$ " x $1\frac{1}{2}$ " x $\frac{1}{4}$ " STRAP STEEL	12
8	$1\frac{1}{2}$ " x $1\frac{1}{2}$ " x 2" SQ STEEL	2
9	$1\frac{1}{2}$ " x $1\frac{1}{2}$ " x 15" STRAP STEEL	2
10	$1\frac{1}{2}$ " x $1\frac{1}{2}$ " x 5" STRAP STEEL	2
11	$1\frac{1}{2}$ " x 2" x 2 $\frac{1}{2}$ " STRAP STEEL	2
12	$1\frac{1}{2}$ " x 2" x 5 $\frac{1}{2}$ " STRAP STEEL	2
13	$1\frac{1}{2}$ " x 2" x 3 $\frac{1}{2}$ " STRAP STEEL	2
14	$1\frac{1}{2}$ " PIPE - 4" LONG	3
15	$1\frac{1}{2}$ " PIPE - 2 $\frac{1}{2}$ " LONG	2
16	1" PIPE - 60" LONG	1
17	$1\frac{1}{2}$ " x $1\frac{1}{2}$ " x 6" STRAP STEEL	2
18	$1\frac{1}{2}$ " x $1\frac{1}{2}$ " x 6 $\frac{1}{2}$ " STRAP STEEL	2
19	$1\frac{1}{2}$ " x $1\frac{1}{2}$ " x $\frac{1}{4}$ " 30" SQ STEEL TUBING	1
20	$1\frac{1}{2}$ " x $1\frac{1}{2}$ " x 6 $\frac{1}{2}$ " STRAP STEEL	1
21	$1\frac{1}{2}$ " x $1\frac{1}{2}$ " x 2 $\frac{1}{2}$ " STRAP STEEL	2
22	$1\frac{1}{2}$ " x 2 $\frac{1}{2}$ " x 2 $\frac{1}{2}$ " STEEL PLATE	2
23	$1\frac{1}{2}$ " x $1\frac{1}{2}$ " x 11" STRAP STEEL	1
24	$1\frac{1}{2}$ " DIA x 3" LG COLD ROLLED - DRILL FOR $\frac{1}{4}$ " DIA COLD ROLLED STEEL	2



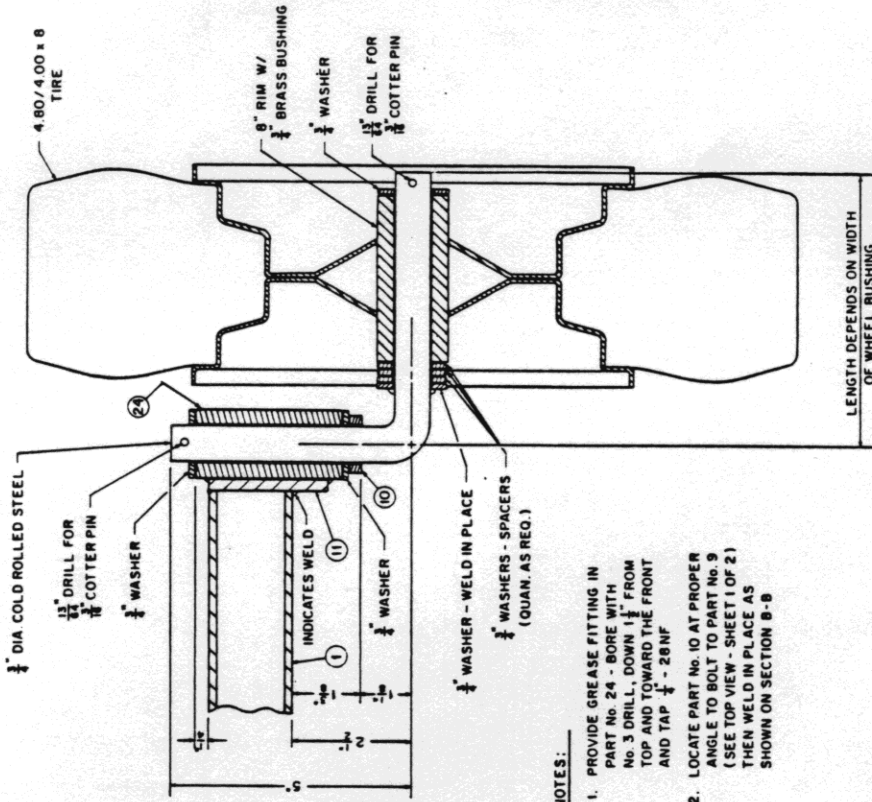
SECTION A-A



TONGUE DETAILS



REAR VIEW



LENGTH DEPENDS ON WIDTH OF WHEEL BUSHING

SECTION B-B

NOTES:

1. PROVIDE GREASE FITTING IN PART No. 24 - BORE WITH No. 3 DRILL, DOWN 1 1/2" FROM TOP AND TOWARD THE FRONT AND TAP 1/4" - 28 NF
2. LOCATE PART No. 10 AT PROPER ANGLE TO BOLT TO PART No. 9 (SEE TOP VIEW - SHEET 1 OF 2) THEN WELD IN PLACE AS SHOWN ON SECTION B-B